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Transportation Bureau de la sécurité Safety Board des transports du Canada

# **Rail Transportation Safety Investigation Report R19C0094**

## MAIN-TRACK TRAIN DERAILMENT AND DANGEROUS GOODS RELEASE

Canadian Pacific Railway Freight train 469-01 Mile 17.88, Aldersyde Subdivision Barons, Alberta 02 September 2019

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### The occurrence

On 02 September 2019, a Canadian Pacific Railway (CP) operating crew was ordered for 0200<sup>1</sup> at CP Alyth Yard located in Calgary, Alberta, for train 469-01. The train was to operate southward from Calgary to Lethbridge, Alberta, on CP's Aldersyde Subdivision. The train crew were qualified for their positions, met fitness and rest requirements and were familiar with the territory.

Train 469-01 was a distributed power<sup>2</sup> train configured with 3 locomotives (2 on the head end and 1, remote controlled, on the tail end). It was hauling 96 freight cars (67 loaded cars, 25 empty cars, and 4 residue cars), weighed approximately 9775 tons, and was about 6070 feet long.

The train, designated as a key train,<sup>3</sup> departed Alyth Yard at about 0500 carrying loads of anhydrous ammonia, octanes, canola oil, asphalt, diesel fuel, and liquid petroleum gas, and various empty and residue rail cars.

<sup>&</sup>lt;sup>3</sup> "Key Train' means an engine with cars:



<sup>&</sup>lt;sup>1</sup> All times are Mountain Daylight Time.

<sup>&</sup>lt;sup>2</sup> Distributed power refers to a train that is configured with powered locomotives at the head end and remote locomotives at the mid train and/or tail end of the train. The remote locomotives are controlled from the lead locomotive.

At 0743, while the train was proceeding at 40 mph, a train-initiated emergency brake application occurred at Mile 17.8, about 4 kilometers south of the town of Barons, Alberta. After the train came to a stop, the crew inspected the train and determined that the 2nd head-end locomotive and the following 21 cars, 11 of which were tank cars, had derailed. It was also evident that several tank cars containing dangerous goods (DGs) were leaking.

At 1050, vehicular traffic was rerouted around the occurrence area and an evacuation order was put in place for communities within a 2-kilometre radius of the derailment site (Figure 1). The order included the Keho Lake area, golf course and campground, from where an estimated 400 people were evacuated, as well as 6 homes, from where 12 residents were evacuated. The village of Barons was outside the evacuation zone and was put on evacuation notice as a precautionary measure. The evacuation order was lifted at around 1600 after the site was deemed safe.

No injuries or fire were reported. The weather was clear with unlimited visibility and the ambient temperature was around 13.5  $^{\circ}$ C.

a) that includes one or more loaded tank cars of dangerous goods that are included in Class 2.3, Toxic Gases and of dangerous goods that are toxic by inhalation subject to Special Provision 23 of the *Transportation of Dangerous Goods Regulations*; or

b) that includes 20 or more loaded tank cars or loaded intermodal portable tanks containing dangerous goods, as defined in the *Transportation of Dangerous Goods Act*, 1992 or any combination thereof that includes 20 or more loaded tank cars and loaded intermodal portable tanks." (Transport Canada, *Rules Respecting Key Trains and Key Routes*, Section 3.4).



Figure 1. Map of derailment site (Source: Google Earth, with TSB annotations)

## Site examination and equipment information

The derailment site was located immediately adjacent to Highway 23 in a rural area between Barons and Nobleford, Alberta. The derailed rolling stock came to a rest on both sides of the track (Figure 2). The site was secured and all access points to the site were controlled.

Figure 2. Aerial view looking southeast showing derailed rolling stock (Source: Canadian Pacific Railway)



The point of derailment was at Mile 17.88 on the Aldersyde Subdivision, on a section of tangent track about 500 feet north of the road crossing for Township Road 120 (Mile 17.79). Approximately 600 feet of track had been damaged or destroyed. The lead locomotive (CP 8744), which had not derailed, had come to a stop about 25 feet north of the crossing. The 2nd locomotive (CP 8048) had remained coupled to the 1st locomotive, but all wheels on the rear truck had derailed resulting in the locomotive body leaning towards the east side of the track. The first 2 derailed cars, an empty bulkhead flatcar and a loaded tank car, had remained coupled to the 2nd locomotive and were leaning to the east. The balance of the 21 derailed cars were on their side in a jack-knife pattern and were confined to a relatively small area. Of these 21 cars, 11 were loaded tank cars, 10 of which contained dangerous goods (Table 1). The remaining 75 cars on the train and the tail-end remote controlled locomotive did not derail.

Position in train	Equipment identification	Tank car design	Length (feet)	Gross weight (tons)	Lading weight (tons)	Contained DG	DG volume (litres)	DG released (litres)	Hazmat code, class and shipping name
4	PROX 105049	DOT-112 (112J500I)	67	130	76.4	Y	N/A	N/A	UN 1005, class 2.3, anhydrous ammonia
5	ITWX 33020	DOT-112 (112J340W)	69	130	79.2	Y	N/A	N/A	UN 1005, class 2.3, anhydrous ammonia
6	PROX 105560	DOT-112 (112J500I)	67	130	76.2	Y	N/A	N/A	UN 1005, class 2.3, anhydrous ammonia
8	PROX 47327	DOT-111 (111S100W)	59	130	77.1	Y	107 374	85 610	UN 1262, class 3, octanes
9	PROX 47315	DOT-111 (111S100W)	59	130	77.1	Υ	106 098	1293	UN 1262, class 3, octanes
10	PROX 45505	DOT-111 (111S100W)	59	130	77.1	Υ	N/A	N/A	UN 1262, class 3, octanes
11	PROX 47278	DOT-111 (111S100W)	59	130	77.1	Y	106 104	52 587	UN 1262, class 3, octanes
12	PROX 47132	DOT-111 (111S100W)	59	130	77.1	Y	N/A	N/A	UN 1262, class 3, octanes
13	UTLX 667442	AAR 211 (111A100W)	60	130	93.3	Ν	N/A	N/A	N/A (non-DG), canola oil
22	UTLX 662498	DOT-111 (111S100W)	55	130	89.9	Y	N/A	N/A	UN 3257, class 9, elevated temperature liquid (asphalt)
23	PROX 230957	DOT-111 (111S100W)	55	130	89.9	Y	N/A	N/A	UN 3257, class 9, elevated temperature Liquid (asphalt)

Table 1. Details related to the 11 loaded tank cars that derailed

#### Sources:

- Position in train: TSB
- Equipment identification: TSB
- Tank car design: UMLER database
- Length: UMLER database
- Gross weight: UMLER database
- Lading weight: CP
- Contained DG: CP
- DG volume: CP
- DG released: CP
- Hazmat code, class and shipping name: TSB

Impact damage to the bottom outlet valve assembly created leaks on 3 overturned tank cars that resulted in the release of approximately 139 490 litres of octanes . Octanes (UN 1262) are a Class 3 flammable liquid.

Visual inspection of the wheel tread surfaces on the lead locomotive, which had not derailed, revealed imprint scuff marks on the L4, L5, and L6 wheels that had been travelling along the east rail (figures 3 and 4). This is consistent with the wheel tread surface contacting a fracturing or fractured rail surface on the east rail.

Figure 3. Scuff mark on the tread of wheel L5 on the lead locomotive (Source: TSB)



(Source: TSB)

Three non-mating pieces of the east rail were recovered from the derailment site. Initial inspection suggested this rail was most likely not from the derailment initiation point, but rather was from another location and was damaged in the derailment. The rail was retained for further analysis by CP.

Figure 4. Scuff mark on the tread of

wheel L6 on the lead locomotive

## **Recorded information**

A review of the locomotive event recorder download determined that the train was handled in accordance with all regulatory and company requirements with no operating anomalies observed.

# Forward-facing locomotive video

The lead locomotive was equipped with a forward-facing camera and video-recording equipment. A post-derailment review of the video data revealed a fracture in the east rail (Figure 5).

Figure 5. Forward view showing rail fracture Note: Track materials in the photo are from a previous track repair. (Source: Canadian Pacific Railway video)



Additionally, video footage was obtained from an earlier train that had passed through the area at approximately 0212, about 5½ hours before the occurrence. The video was reviewed in an attempt to determine whether the rail fracture had already started to develop. However, the resolution of the video was limited due to the nighttime darkness and therefore proved to be inconclusive.

## Subdivision and track information

The Aldersyde Subdivision is a single-track secondary mainline 116 miles in length that runs in a north–south direction between CP's main terminal in Calgary and a CP yard in Lethbridge. Train movements on the Aldersyde Subdivision are controlled by the occupancy control system (OCS), as authorized by the *Canadian Rail Operating Rules* (CROR), and supervised by a rail traffic controller (RTC) located in Calgary. This subdivision is designated a key route<sup>4</sup> under the Transport Canada-approved *Rules Respecting Key Trains and Key Routes*. The maximum authorized track speed is 45 mph, making it Class 4 track as defined by Transport Canada *Rules Respecting Track Safety*, also known as the Track Safety Rules (TSR).<sup>5</sup>

Rail traffic in this corridor is 3.7 trains per day, on average. The average annual tonnage for 2017–18 was about 13.8 million gross tons. The track had a 0.5% descending grade profile in the direction of travel from Mile 20.7 to 18.9. From Mile 18.9 to 17.9 and at the point of derailment the track was tangent with a level grade.

<sup>&</sup>lt;sup>4</sup> "'Key Route' means any track on which, over a period of one year, is carried 10,000 or more loaded tank cars or loaded intermodal portable tanks containing dangerous goods, as defined in the *Transportation of Dangerous Goods Act, 1992* or any combination thereof that includes 10,000 or more loaded tank cars and loaded intermodal portable tanks" (Transport Canada, *Rules Respecting Key Trains and Key Routes* (2016), subsection 3.3).

<sup>&</sup>lt;sup>5</sup> The *Rules Respecting Track Safety* prescribe the initial minimum safety requirements for railway track that is part of the general railway system of transportation.

The track was 115-pound RE<sup>6</sup> continuous welded rail manufactured by Algoma Steel Corporation in April 1979. The rail was laid on a mixture of soft and hardwood ties that were in fair condition. It was secured on 11-inch double-shoulder tie plates and fastened with 3 spikes per tie plate, 2 on the gauge side and 1 on the field side. The ballast was crushed rock and was in good condition. The subgrade and drainage were adequate in the vicinity of the occurrence.

## Track inspection and maintenance data

In the area of the derailment, track inspections had been performed in compliance with the Track Safety Rules. The railway track inspection program consists mainly of visual inspections, ultrasonic rail flaw detection<sup>7</sup> inspections, and automated track geometry inspections. At the time of the derailment, visual inspections on the Aldersyde Subdivision were conducted 2 days a week, with no more than 72 hours in between inspections.

The most recent visual track inspection was on 30 August 2019, 3 days before the derailment, with no issues found. The most recent rail flaw detection and track geometry testing had been conducted in the derailment area on 04 June 2019 and 16 July 2019, respectively. No rail flaw defects nor urgent or near-urgent track geometry defects were identified in near the derailment site. Track geometry tests conducted on 11 March 2019 and 25 July 2018 did not detect any urgent or near-urgent defects. In addition, rail grinding was performed on 22 February 2019 from Mile 15 to Mile 20 to address gauge face wear.

## Laboratory analysis of the recovered rail pieces

The 3 pieces of broken rail that were recovered from the derailment site were sent to CP's Test Department in Winnipeg, Manitoba, for further examination. The rail had  $^{7}/_{16}$  inch of vertical head wear and no gauge face wear.<sup>8</sup> The investigation was unable to determine whether these rail sections contained the fracture seen in the locomotive video.

The analysis revealed that 2 fracture surfaces exhibited pre-existing detail fractures, one of which measured 1 inch deep by  $1^3/_8$  inch wide and accounted for approximately 40% of the rail head cross-section (figures 6 and 7). It was also noted that the running surface displayed continuous heavy checking and cracking on the gauge corner; this is known to obscure UT test results. Several fracture surfaces examined displayed impact damage consistent with train 469-01's southbound direction of travel.

<sup>&</sup>lt;sup>6</sup> RE is an abbreviation for American Railway Engineering Association (AREA). It is stamped on rail manufactured in accordance with AREA specifications.

<sup>&</sup>lt;sup>7</sup> Ultrasonic testing (UT) is the primary method for detecting internal rail defects to proactively manage the risk of rail failures.

<sup>&</sup>lt;sup>8</sup> CP's Red Book of Track Standards, Appendix 6–Rail Wear Limits And Rail Wear Management Zones, established the maximum limit to which rail can be worn prior to removal from track. For 115-pound rail, the maximum vertical wear limit is <sup>11</sup>/<sub>16</sub> inches with no lateral or flange wear.

Figure 6. Cross-section of the rail (Source: Canadian Pacific Railway)



Figure 7. Close-up showing the dimensions of the detail fracture, representing 40% of the rail head cross-section (Source: Canadian Pacific Railway)



## **Detection of detail fractures**

Detail fractures are part of a group of fatigue defects known as transverse defects—where the plane of the crack is perpendicular to the rail's running direction. Detail fractures are a common type of fracture caused by rolling contact fatigue due to high traffic density and loading. These fractures grow beneath a rail's surface and can only be detected by ultrasonic or induction/ultrasonic inspection. Defect growth rates are unpredictable.

The detectability of a detail fracture within a fatigue condition depends on the size and orientation of the transverse component and can be influenced by rail surface conditions<sup>9</sup> such as the presence of grease or dirt on the rail head, head checking, and internal shelling. Therefore, pre-existing detail fractures may be difficult to detect and have an unpredictable growth rate, particularly when rail is worn. Positive identification of the defect cannot be made until the rail is broken because the longitudinal separation or seam in a detail fracture is often not exposed. Failure can occur before the defect becomes visible and generally results in a complete break of the rail.

In this occurrence, although rail inspections had been performed as required, the pre-existing detail fractures went undetected. Although the circumstances behind the rail fracture seen in the forward-facing video could not be determined, it is likely that an undetected pre-existing detail fracture had progressed to failure under a previous train.

# Safety action taken

Immediately following this occurrence, to identify and protect against any defective rail, rail flaw detection testing was conducted on the newly repaired rail at the derailment site. Additional rail flaw detection tests were conducted from 06 to 13 September 2019 on over 81 miles of the Aldersyde Subdivision. This resulted in 26 rails being replaced within 7 days of testing to address a variety of defects, including 11 defective field welds, 7 bolt hole cracks, 5 transverse defects or detailed fractures, 2 vertical split heads, and 1 head and web separation.

<sup>&</sup>lt;sup>9</sup> R. M. Havira and J. L. Boyle, "Detection of Transverse Defects Under Surface An omalies," paper presented at the AREMA Annual Conference & Exposition, Chicago, Illinois (20–23 September 2009).

# Safety message

Key trains travelling on signalled main track (i.e., track equipped with track circuits), may be given advance notice of rail breaks by signal indications, provided the rail break interrupts the track circuit. However, as this occurrence demonstrated, when key trains are operated on non-signalled main track, i.e., in OCS "dark" territory, they may encounter pre-existing rail breaks without notice, resulting in a derailment.

Pre-existing detail fractures can have unpredictable growth rates, particularly in worn rail, and can grow undetected to a critical size despite frequent ultrasonic inspections. Scheduled rail grinding removes the rail surface defects that can impede ultrasonic signals and improves the effectiveness of ultrasonic testing.

This report concludes the Transportation Safety Board of Canada's investigation into this occurrence. The Board authorized the release of this report on 02 December 2020. It was officially released on 08 December 2020.

Visit the Transportation Safety Board of Canada's website (www.tsb.gc.ca) for information about the TSB and its products and services. You will also find the Watchlist, which identifies the key safety issues that need to be addressed to make Canada's transportation system even safer. In each case, the TSB has found that actions taken to date are inadequate, and that industry and regulators need to take additional concrete measures to eliminate the risks.

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#### Citation

Transportation Safety Board of Canada, *Rail Transportation Safety Investigation Report* R19C0094 (released 08 December 2020).

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Rail transportation safety investigation report R19C0094

Cat. No. TU3-11/19-0094E-PDF ISBN: 978-0-660-36773-6

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